



Installation Instructions

Installation instructions, accessories

S60 2016

Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31359392	1.4	31373459, 31373460, 31373461, 31338930, 31338931, 31338929, 31373462, 31373770



Diffuser

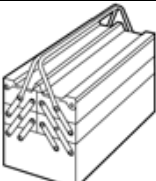

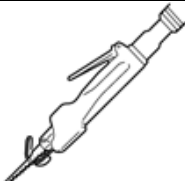


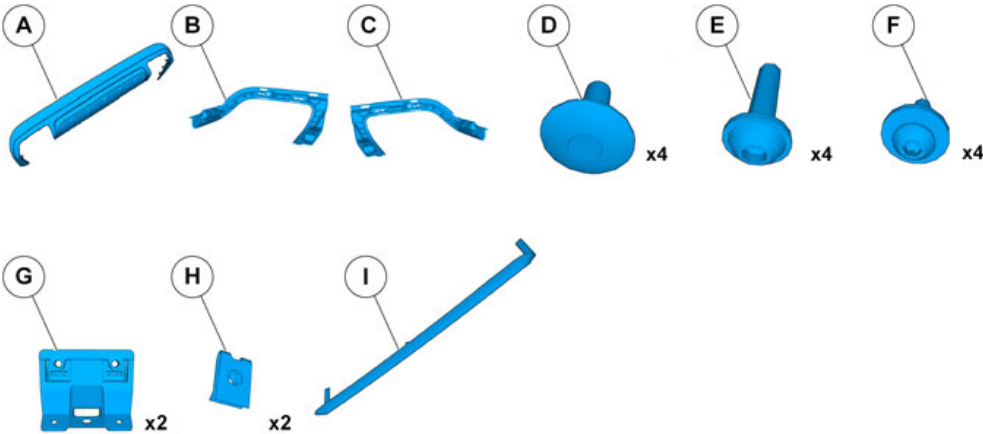
IMG-374989

Special tools	
	999 7234 Hole stamp
	Tool number:999 7234

	Tool description:Hole stamp
	Tool boards:80

Materials	
Designation	Part number
Isopropanol	1161721
Activator	8637076

Equipment		
		
IMG-345497	IMG-239660	IMG-240693



IMG-375101

Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Further information

2

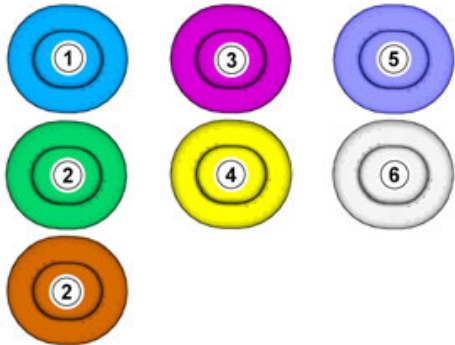
When installing, the car must retain a temperature of 20 degrees C.

After installation, the car must not be washed for 48 hours

There may be parts in the accessories kit that are not needed for this installation.

Color symbols

3



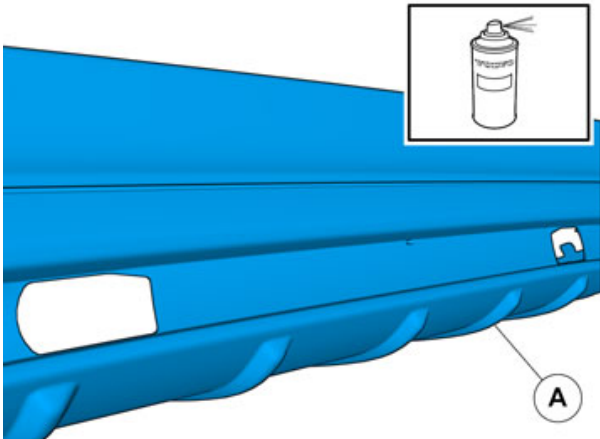
IMG-363036

**Note!**  
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- Used when the component is not fully removed from the vehicle but only hung to the side.
- Used for standard tools and special tools.
- Used as background color for vehicle components.

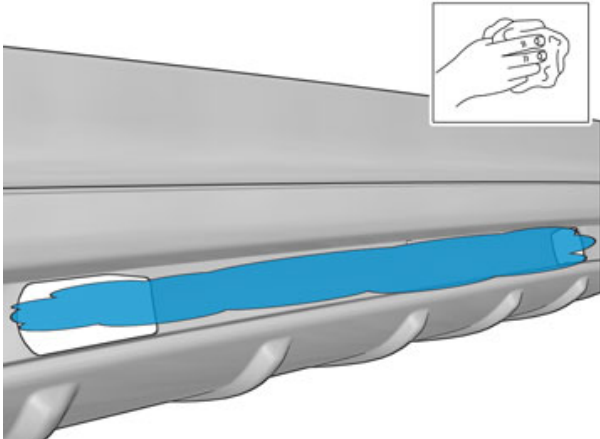
Applies to unpainted component

4



IMG-377406

5



IMG-377315

**Caution!**  
First the paint must dry after painting.

- Clean the surface.
- Use:** 1161721, Isopropanol

6

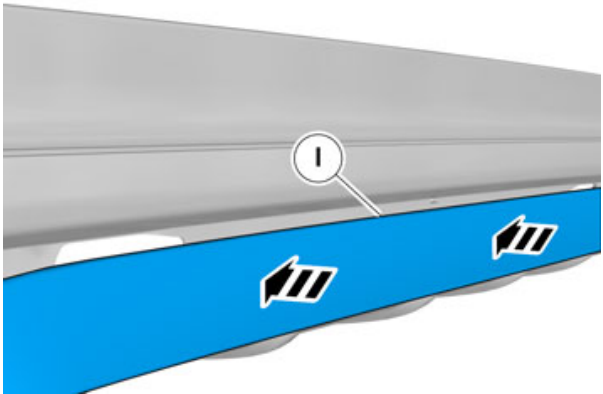


Remove the protective film.

IMG-377404

7

Install component that comes with the accessory kit.



IMG-377405

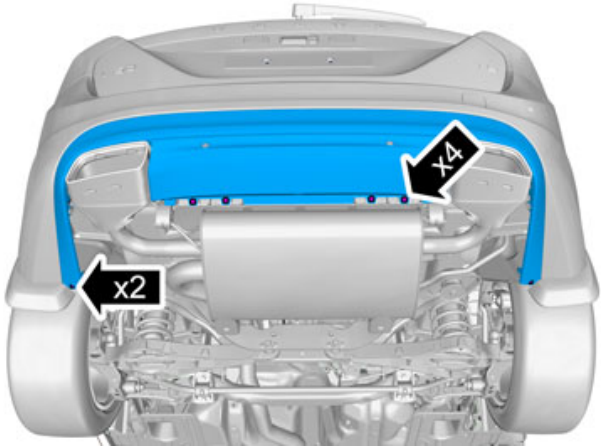
All vehicles

Removal

8

Remove the screws.

Remove the clips.



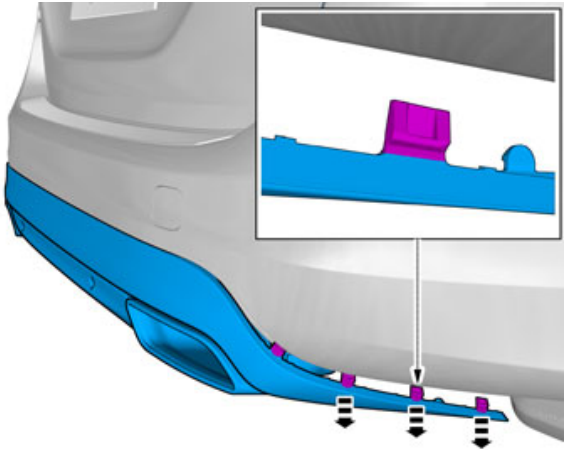
IMG-374993

9

Detach the panel.

On both sides.

Use: Interior trim remover



IMG-374999

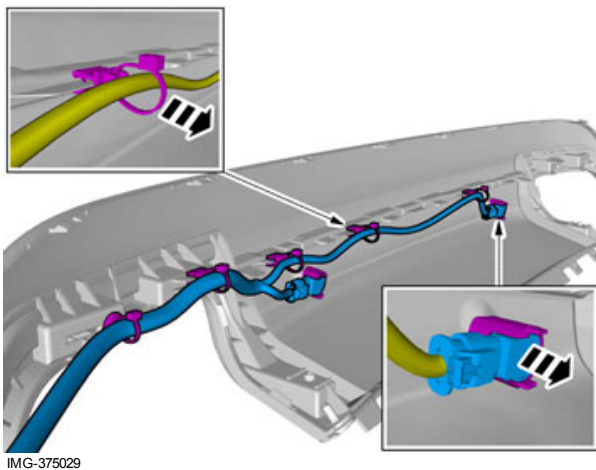
Vehicles with parking assistance

10

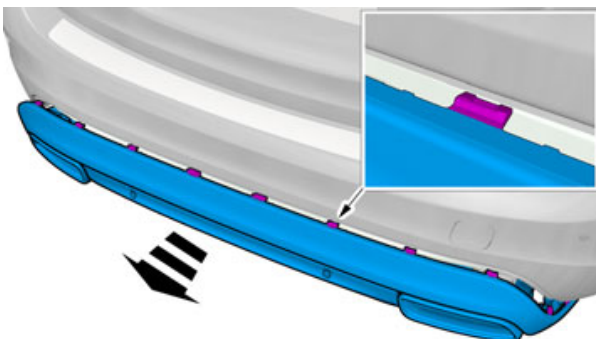
**Note!**

The graphic shows the back of the component before removal.

The part is to be reused.



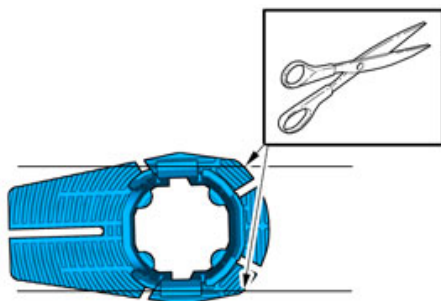
11



Remove the panel.

#### Accessory installation

12

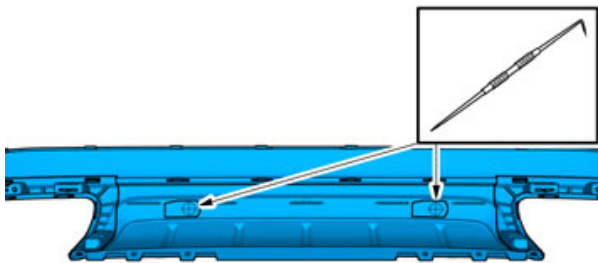


x2

13

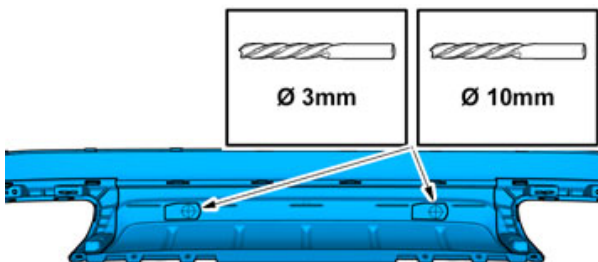
Locate relevant marking.

Measure and mark as illustrated.



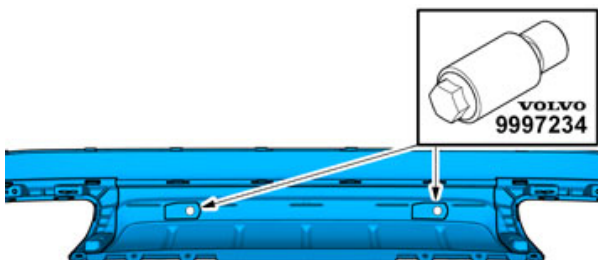
IMG-375357

14



IMG-375364

15

**Use special tool:** T9997234, Hole stamp

Remove the swarf.

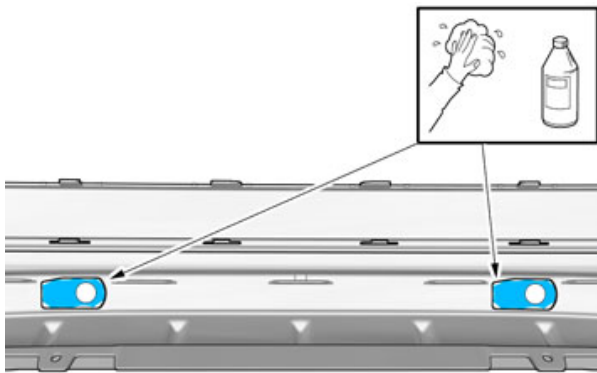
IMG-375369

16

Clean the surfaces.

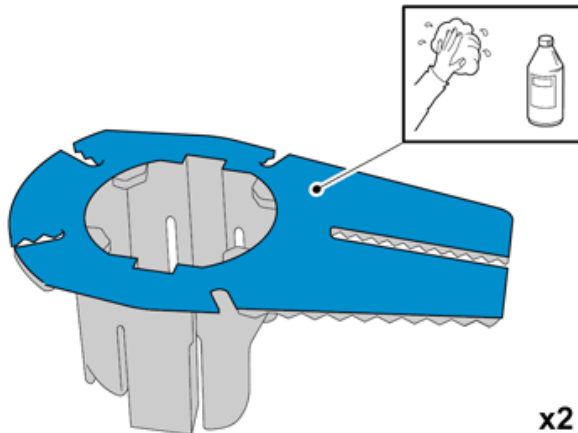
Allow to dry.

**Use:** 1161721, Isopropanol



IMG-375376

17



IMG-353519

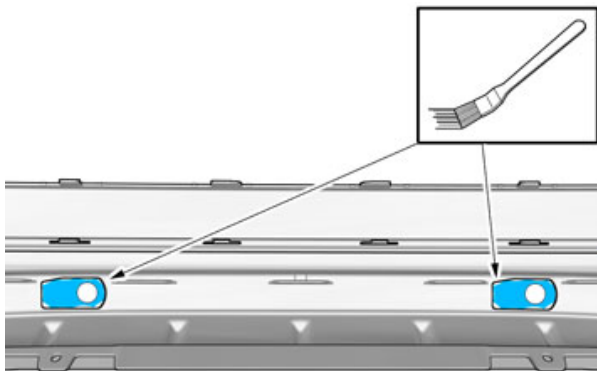
x2

Clean the surfaces.

**Use:** 1161721, Isopropanol

Allow to dry.

18



IMG-375378

Apply a thin and even layer.

**Use:** 8637076, Activator

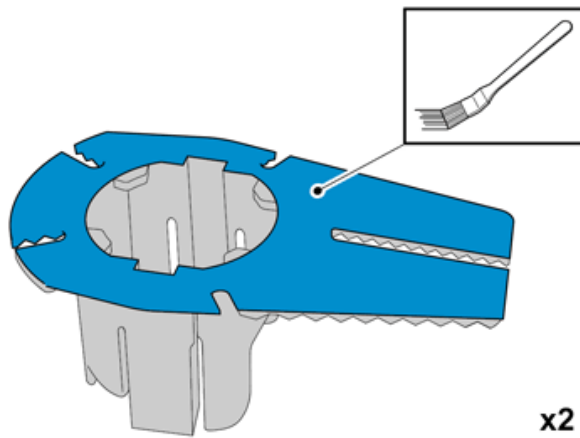
Allow to dry for at least 10 minutes.

19

Apply a thin and even layer.

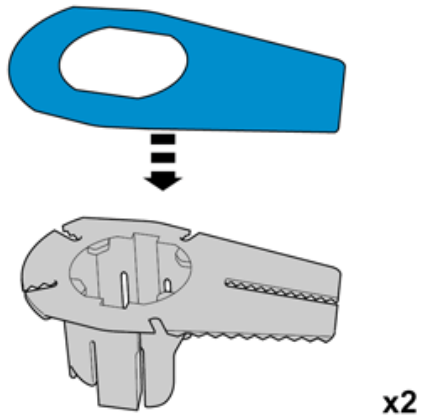
**Use:** 8637076, Activator

Allow to dry for at least 10 minutes.



IMG-353518

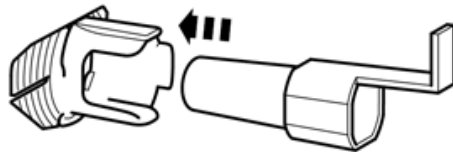
20



IMG-353515

21

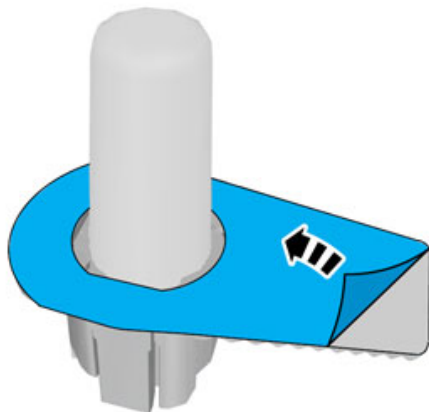
**Note!**  
Prepare and install one holder at a time.



IMG-340202

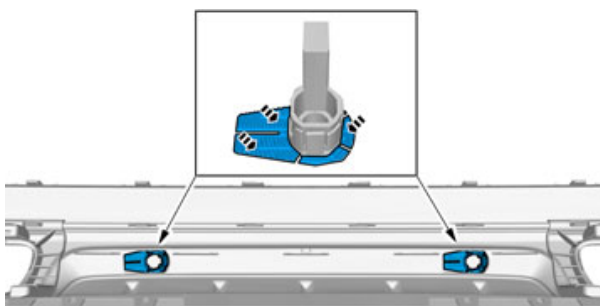
22





IMG-340690

23



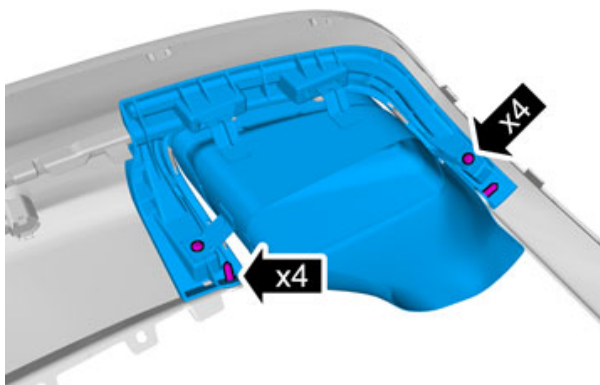
IMG-375400

**Note!**

Ensure that the tape is fixed to the surface.

**Removal**

24



IMG-375013

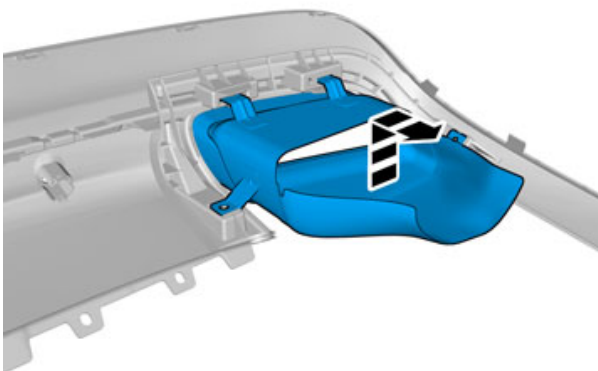
Remove the screws.

Remove the clips.

On both sides.

25

The part is to be reused.



IMG-375034

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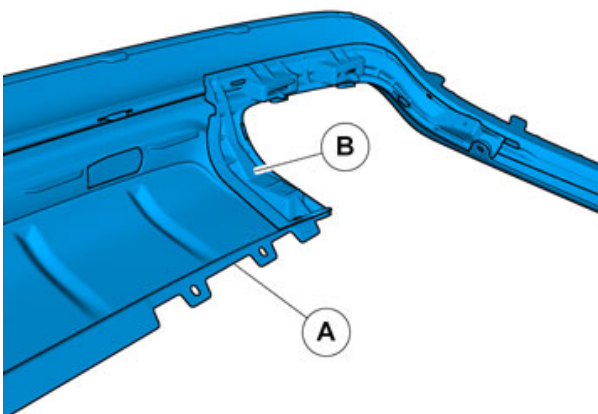
**Accessory installation**

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26

Install component that comes with the accessory kit.

On both sides.



IMG-375019

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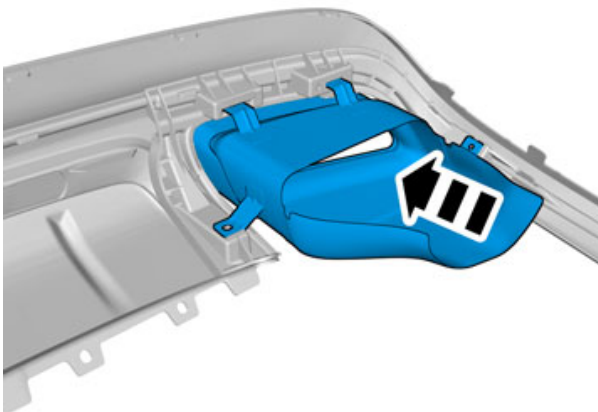
**Installation**

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27

Reinstall the removed part.

On both sides.



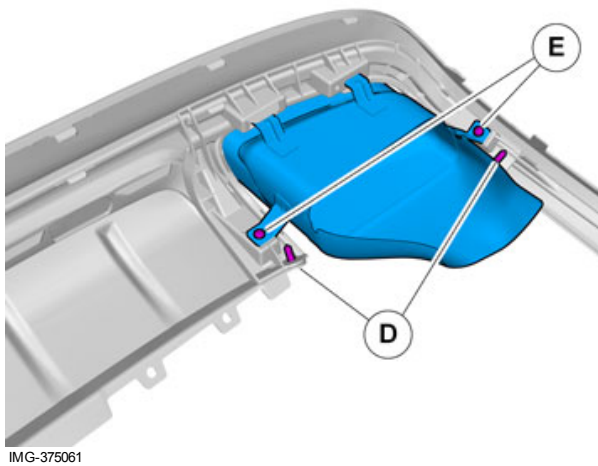
IMG-375039

28

Install the screws.

Install the clip(s).

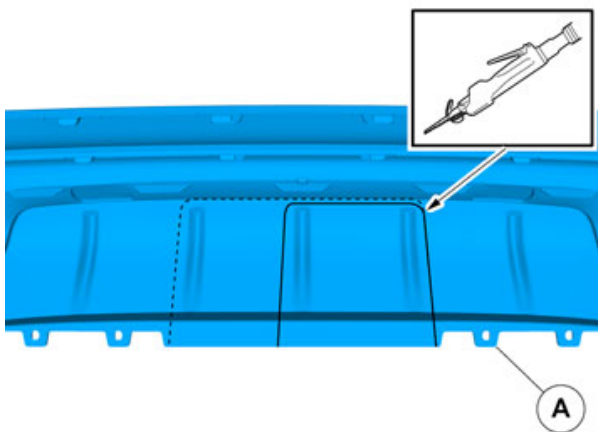
On both sides.



IMG-375061

#### Vehicles with fixed towbar

29



IMG-376088

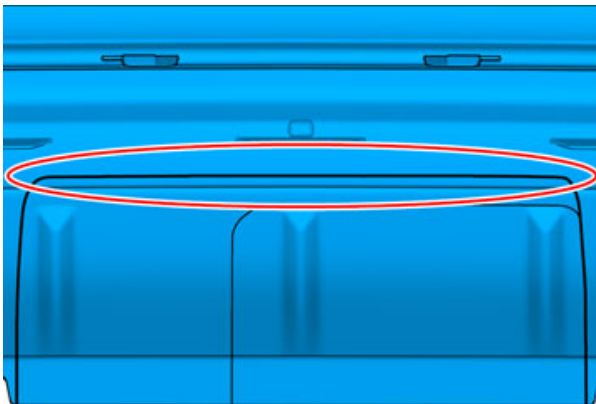
Locate relevant marking.

**Use:** Air-powered keyhole saw

Remove the swarf.

#### Vehicles with detachable towbar

30



IMG-377003

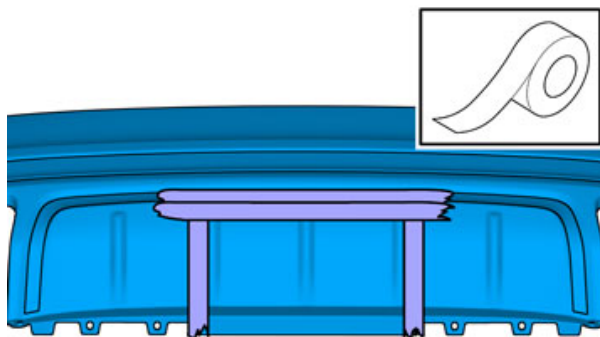
**Note!**

Do not use the uppermost line of the actual markings.

Locate relevant marking.

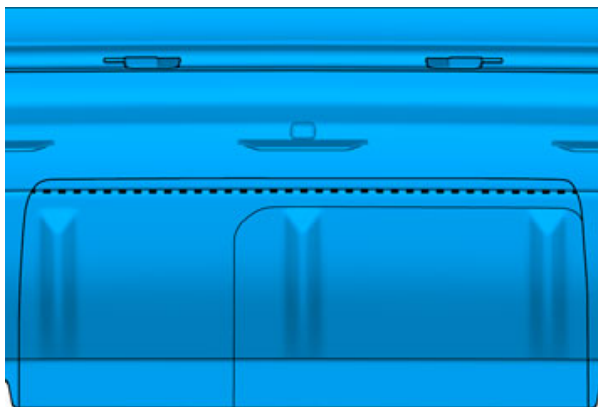
31

Apply tape to the other side, opposite the marking lines.



IMG-376820

32

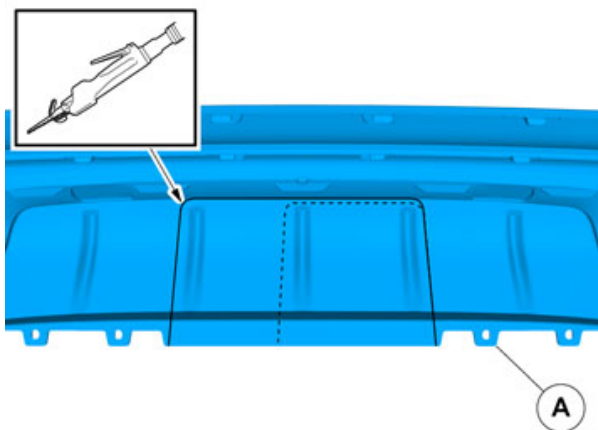


IMG-376938

**Note!**

Saw in the radius between the existing marking lines.

33



IMG-376090

**Caution!**

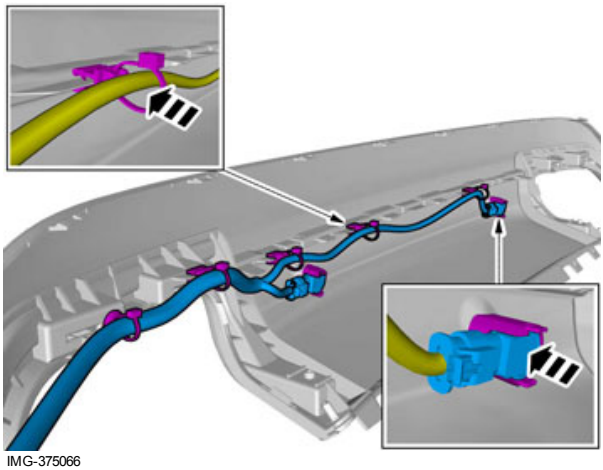
Be extra careful when removing or installing this component.

**Use:** Air-powered keyhole saw

Remove the swarf.

**Vehicles with parking assistance**

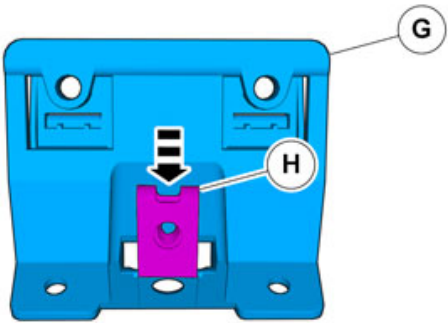
34



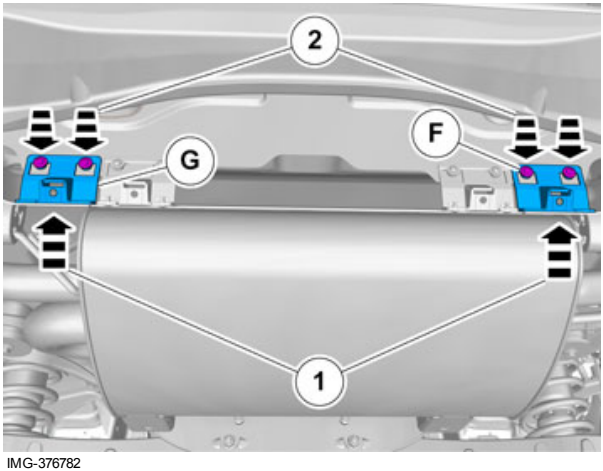
Accessory installation

Vehicles without Integrated Exhaust End Pipes

35



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**All vehicles**

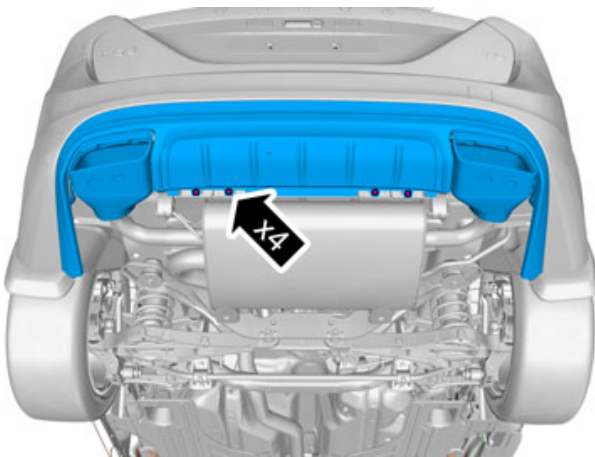
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37



IMG-375059

38



IMG-375063

Reinstall the screws.

**Lifestyle Collection**

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 **United States**

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