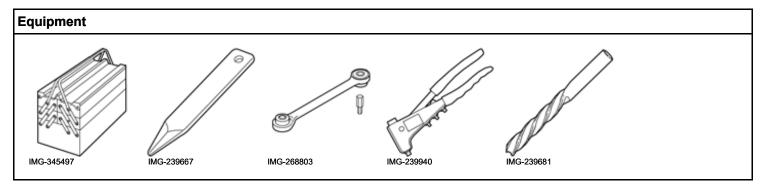
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Exterior styling kit

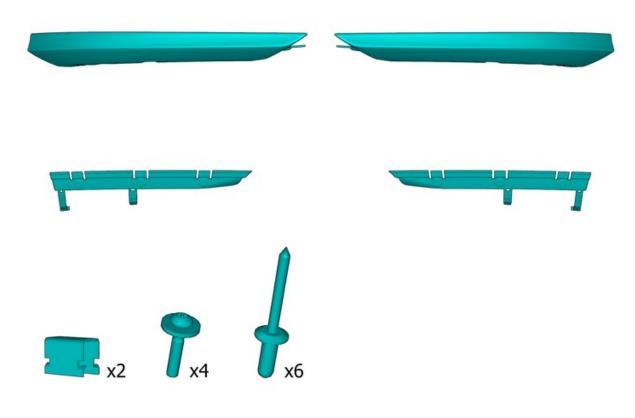
Special tools	
	999 7390 Key
	Tool number:999 7390
	Tool description:Key
	Tool boards:80
	999 5919 PULLER (SEAL-PINION,CAM-CRANKSHAFT)B200-6304
	Tool number:999 5919
	Tool description:PULLER (SEAL-PINION,CAM-CRANKSHAFT)B200-6304
	Tool boards:46

Materials	
Designation	Part number
Isopropanol	
Tape	

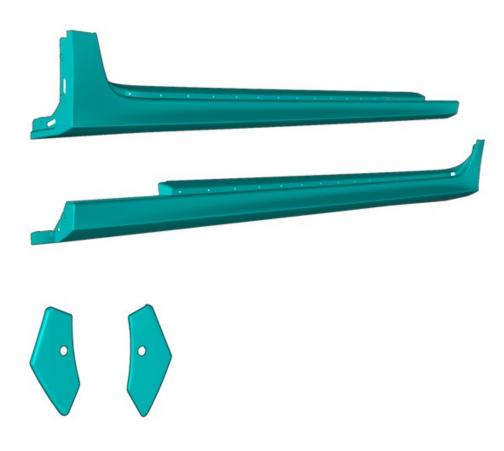


© Volvo Car Corporation Exterior styling kit- 31664463 - V1.4

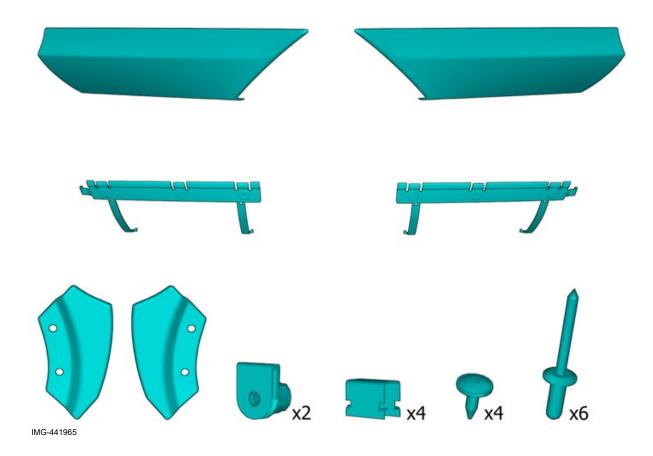
Volvo Car Corporation Gothenburg, Sweden



Volvo Car Corporation Gothenburg, Sweden



Volvo Car Corporation Gothenburg, Sweden



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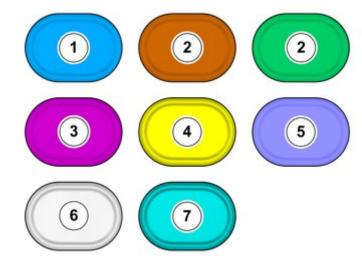
	Information
1	Read through all of the instructions before starting installation.
	Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
	Ensure that all tools stated in the instructions are available before starting installation.
	Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.
	In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Further information
2	When installing, the car must retain a temperature of 20 degrees C.

Color symbols

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3



Note!

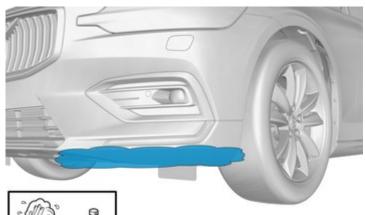
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- Used for focused component, the component with which you will do something.
- 2. Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.
- 7. Used for accessory components.

Removal

4

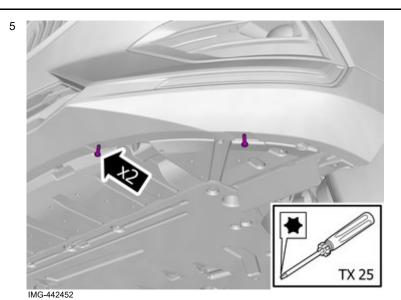
IMG-400010



Clean the Bumper Cover surface.

Use:, Isopropanol

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Remove the screws.

The part is not to be reused.

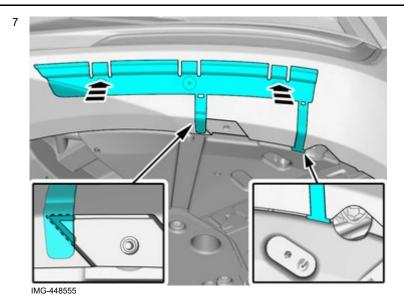
Accessory installation

6



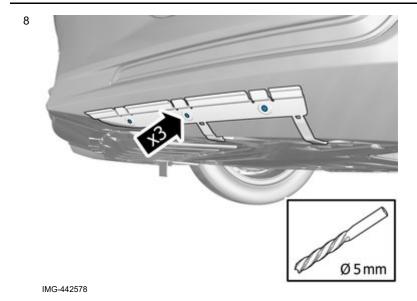
Remove the protective film.

Volvo Car Corporation Gothenburg, Sweden



Caution!
Make sure that the components are positioned correctly.

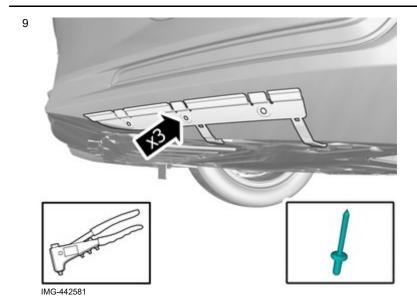
Install component that comes with the accessory kit.



Locate relevant marking.

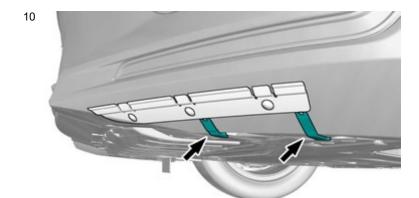
Make a hole, using the tool indicated.

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Install components that come with the accessory kit.

Use: Pop rivet pliers



Remove the marked detail/details.

IMG-442593

© Volvo Car Corporation

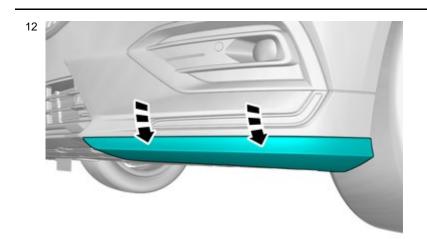
Volvo Car Corporation Gothenburg, Sweden

11

Fold the protective film forward



IMG-453132



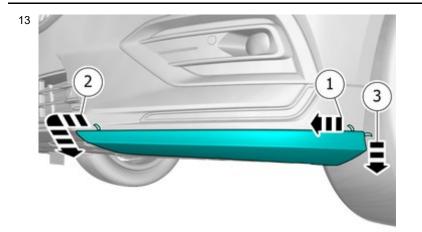
Install component that comes with the accessory kit.

Ensure that all clips engage.

IMG-442628

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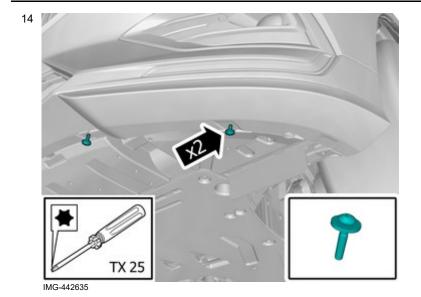
Caution! Pull carefully.

Note!

Ensure that the tape is fixed to the surface.

Remove the protective film.

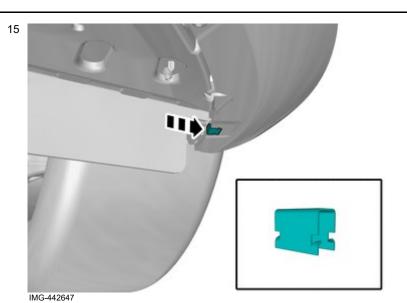
IMG-453134



Install components that come with the accessory kit.

Tighten the bolts.

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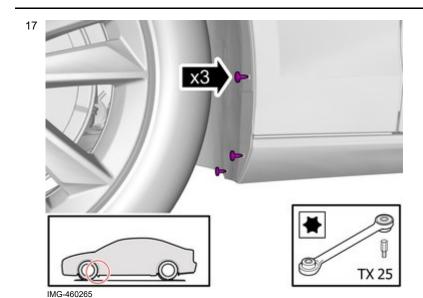


Install component that comes with the accessory kit.

16

Repeat the steps when installing accessories on opposite side.

Removal

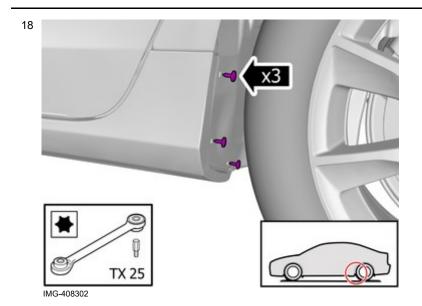


Remove the screws.

The part is to be reused.

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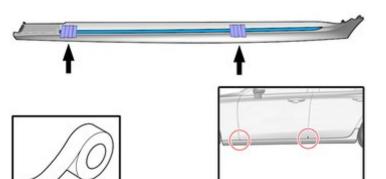


Remove the screws.

The part is to be reused.

19 Open doors.

20



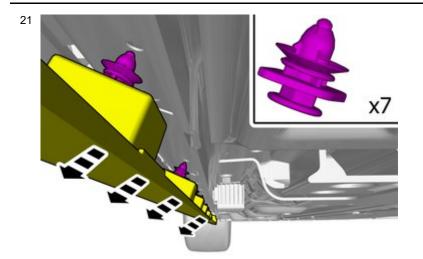
Caution!

Use suitable tape to protect the components.

Note the position.

Use: , Tape

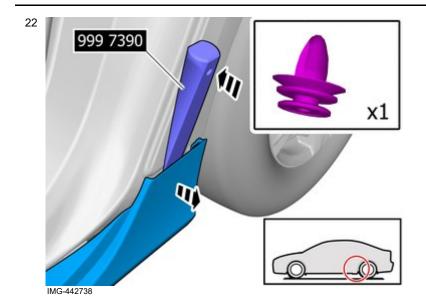
Volvo Car Corporation Gothenburg, Sweden



Note!
The clips consist of two parts.

Loosen the clips.

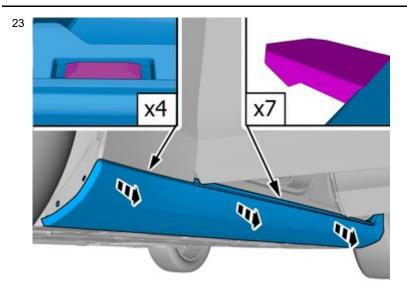
IMG-408330



Loosen the clip.

Use special tool: T9997390, Key

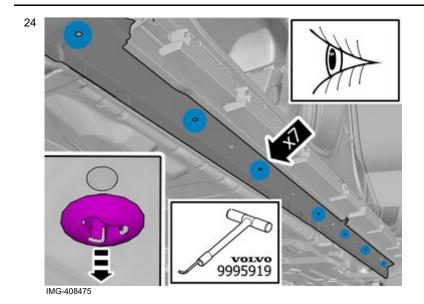
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Loosen the clips.

Remove the marked part.

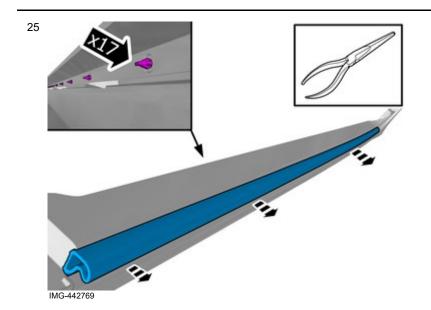




Remove the fasteners.

Use special tool: T9995919, PULLER (SEAL-PINION,CAM-CRANKSHAFT)B200-6304

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Caution! The part is to be reused.

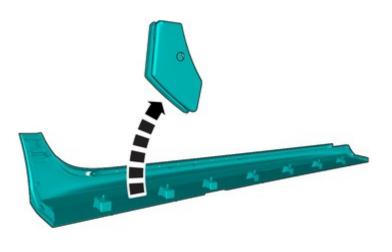
Loosen the clips.

Remove the marked part.

Accessory installation

26

Remove the taped component



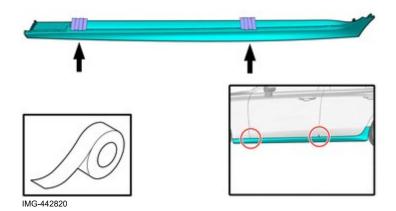
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27

Caution!Use suitable tape to protect the components.

Note the position.

Use: , Tape



28

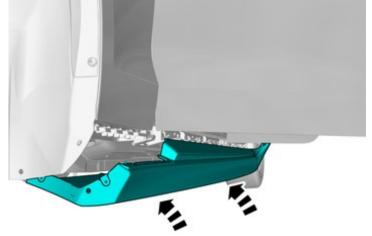
Caution!

Make sure not to damage painted surfaces.

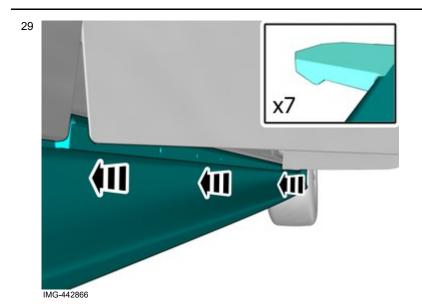
Note!

Note the position.

Install component that comes with the accessory kit.

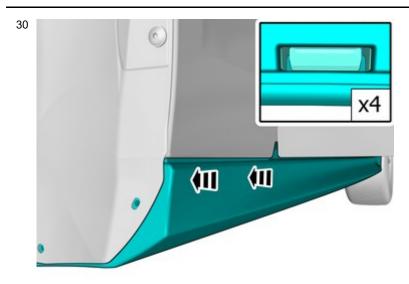


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Press until a click is heard.

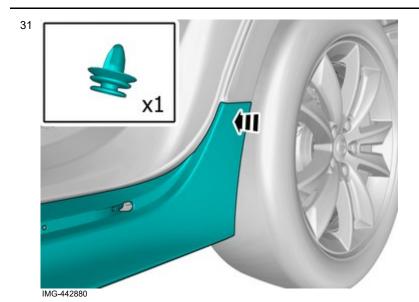
Ensure that all clips engage.



Press until a click is heard.

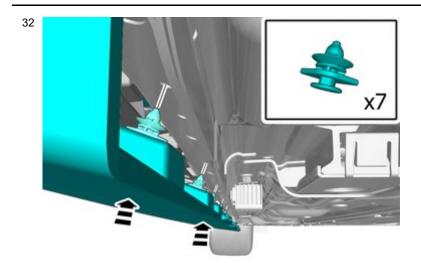
Ensure that all clips engage.

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Press until a click is heard.

Ensure that all clips engage.

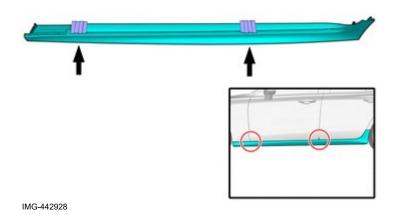


Press until a click is heard.

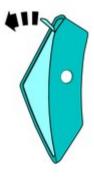
Ensure that all clips engage.

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Remove the tape.



34 Fold the protective film forward



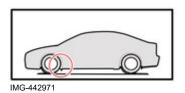
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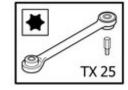
35

Note! Do not fully tighten the bolt.

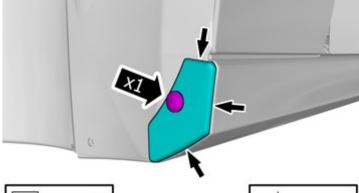
Install component that comes with the accessory kit.

Install the screw.





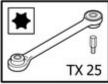
36



Note!

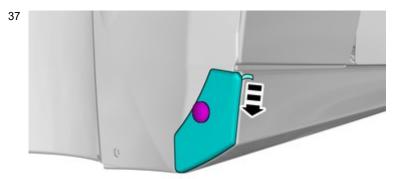
Adjust the position of the components to create even spaces.

Tighten the screw.





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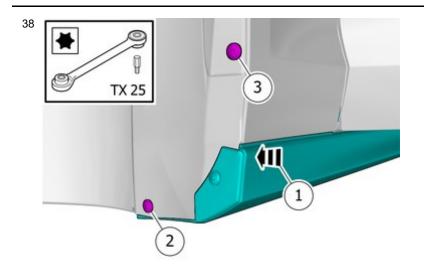
Caution! Pull carefully.

Note!

Ensure that the tape is fixed to the surface.

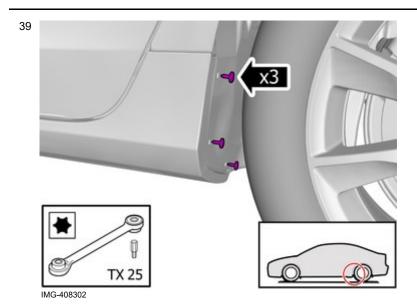
Remove the protective film.

IMG-442973

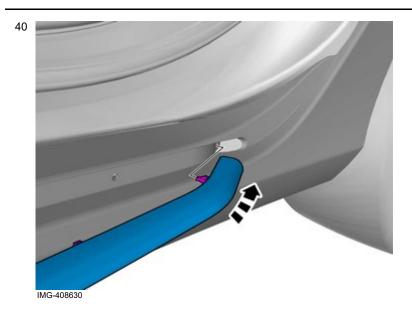


- 1. Press the marked component.
- 2. Tighten the screw.
- 3. Tighten the screw.

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Install the screws.



Reinstall the removed part.

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41 x17 x17

Reinstall the removed part.

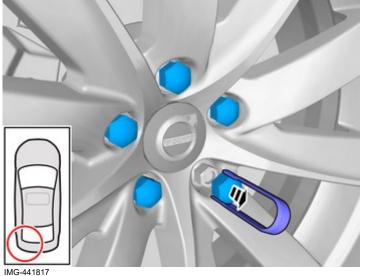
Ensure that all clips engage.

42 Close doors.

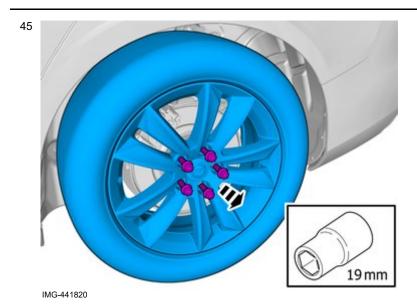
Repeat all method steps for the other side.

Removal

Remove the marked detail/details.

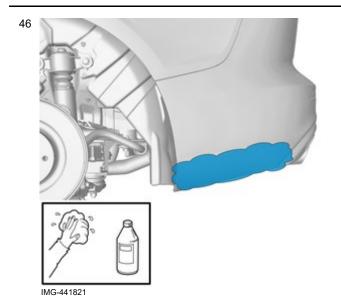


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Remove the screws.

Remove the marked part.



Clean the Bumper Cover surface.

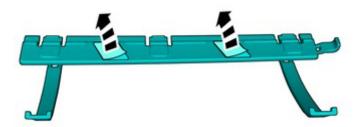
Use: , Isopropanol

Accessory installation

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47

Remove the protective film.



IMG-442070

IMG-441970



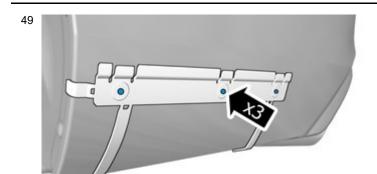
Caution!

Make sure that the components are positioned correctly.

Install component that comes with the accessory kit.

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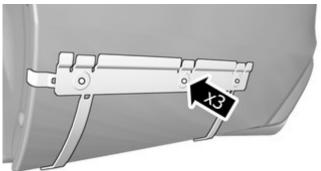
Locate relevant marking.

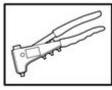
Make a hole, using the tool indicated.



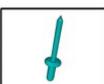
IMG-441984







IMG-441998



Install components that come with the accessory kit.

Use: Pop rivet pliers

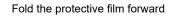
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Remove the marked detail/details.

IMG-442020

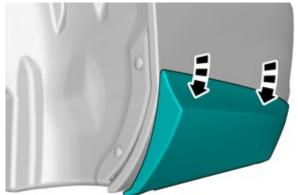
52





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53



Install component that comes with the accessory kit.

Ensure that all clips engage.

IMG-442087

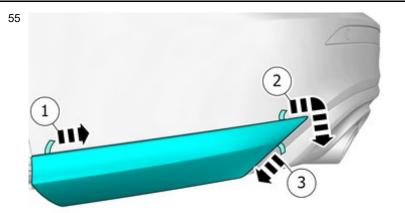
54



Install components that come with the accessory kit.



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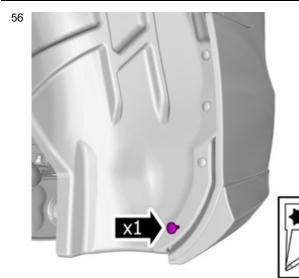
Caution! Pull carefully.

Note!

Ensure that the tape is fixed to the surface.

Remove the protective film.

IMG-442383

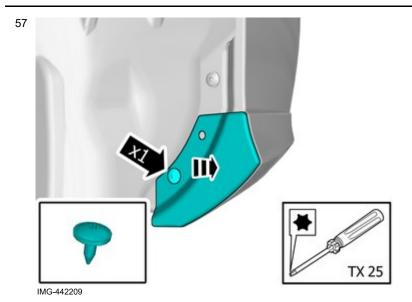


Remove the screw.

TX 25

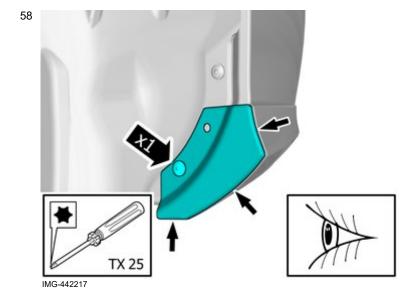
The part is not to be reused.

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Note! Do not fully tighten the bolt.

Install components that come with the accessory kit.

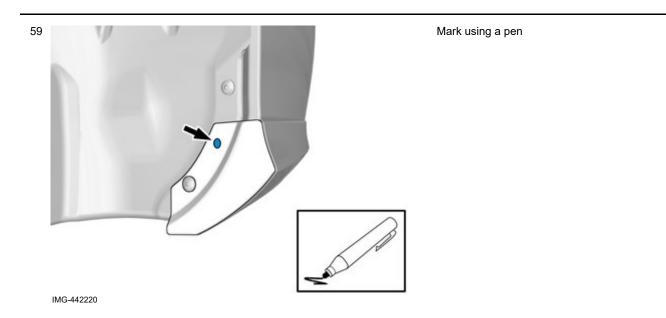


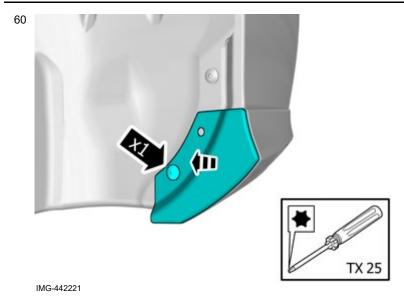
Note!

Adjust the position of the components to create even spaces.

Tighten the screw.

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Remove the marked detail/details.

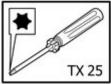
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61

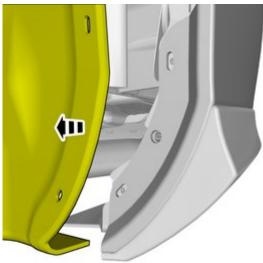
Remove the screws.





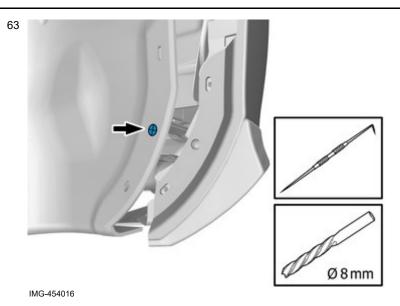
IMG-442322

62



Fold the wing liner aside.

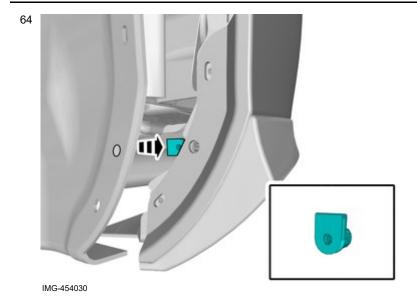
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Mark the centre.

Use: Scribe

Make a hole, using the tool indicated.



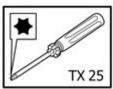
Install component that comes with the accessory kit.

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65

Reinstall the screws.

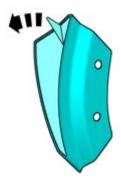




IMG-442322

66

Fold the protective film forward

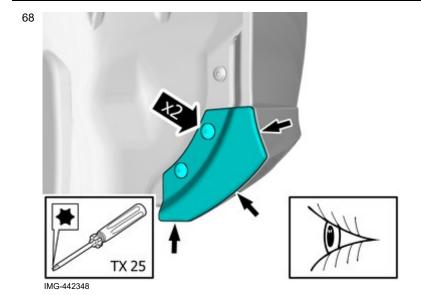


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67 TX 25 IMG-442346

Note!
Do not fully tighten the bolts.

Install components that come with the accessory kit.

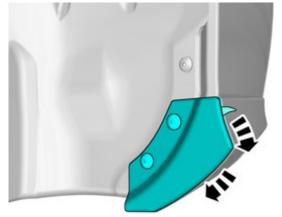


Note!
Adjust the position of the components to create even spaces.

Tighten the bolts.

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69



Caution! Pull carefully.

Note!

Ensure that the tape is fixed to the surface.

Remove the protective film.

IMG-444613

70

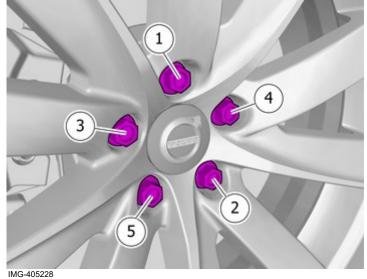
Repeat the steps when installing accessories on opposite side.

Installation

71

Reinstall the removed parts in reverse order.

72



Make sure to follow the sequence indicated.

Tightening torque: Aluminum wheel rim to wheel hub Stage 1: 4 Nm

Stage 2: 50 Nm Stage 3: 140 Nm